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| MATERIAL MILD STEEL S235JR | | | | | | | |
| FLANGES AXCES STANDARD | | | | MOD | DESCRIPTION | DRAWN | DATE |
| COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER | | | |  | Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285 | <small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small> | |
| WELDING QUALITY ACC. TO 5817 CLASS C | | | | | | <small>NUMBER OF SHEETS</small> 1 | <small>DATE</small> 2013-10-25 |
| TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F | | | | | | <small>ARTICLE NUMBER</small> 130100000040 | |
| DIMENSIONS | LENGTH | ANGLE | STRAIGHTNESS FLATNESS PARALLELSM | TITLE EXHAUST SILENCER | DRAWING NUMBER 181113/ABS/4 | DRAWN ES | |
| 400 mm | +/-2 mm | +/-45' | +/-1,5 mm | TYPE ABS-4" (NB100) | SPARK ARRESTOR NO | DAMPING 20-25 db(A) | |
| 1000 mm | +/-3 mm | +/-30' | +/-3 mm | <small>PROJECTION</small>  | WEIGHT 30 Kg | SCALE 1 / 5 | |
| 2000 mm | +/-4 mm | +/-0,2' | +/-4,5 mm | | | FORMAT A3 | |
| 4000 mm | +/-6 mm | +/-0,2' | +/-6 mm | | | | |
| >4000 mm | +/-8 mm | +/-0,2' | +/-8 mm | | | | |